







25 July, 2016

Subject: Change to SAE/USCAR-38, Rev 1 (Letter #2)

Please see the following for an update to the USCAR-38 revision 1 specification that correct typing errors or add clarifications

Comments and/or questions should be addressed to <a href="EWCAP@uscar.org">EWCAP@uscar.org</a>

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## Please note four instances of revised wording:

- (1) 4.2.5.Part L Change "Bond not within marked bond lines" to "Bond not within marked strip lines."
- (2) 4.4.6#3 Add clarification note: Weld width is not a requirement and cannot be the sole reason to fail a test. Not meeting weld width calls for a re-review of the inspection to be sure nothing was missed. The weld width recommended in Table 4.4.6 may not be applicable for terminal with raised side walls where the weld width is determined by the terminal
- (3) 4.8.3 Change the referenced section "4.9.2" to "4.8.2"
- (4) 5.2 Change "Table 4.3.5" to "Table 4.2.5" (Weld bond appearance criteria)